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Research Article

Surface Functionalization of Graphene Oxide with Polymer Brushes for Improving Thermal Properties of the Polymer Matrix

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In this work, polymethyl methacrylate (PMMA) and polystyrene (PS) with controlled structures would be grafted on graphene material. The hybrid materials were prepared by coating graphene oxide (GO) with polydopamine (PDA) as a reactive underlayer and reducing agent, subsequently, surface-initiated polymerization of monomers (methyl methacrylate, styrene) based on the activators regenerated electron transfer atom transfer radical polymerization (ARGET-ATRP) technique. The polymer brush-modified graphene materials were then incorporated into the PMMA or PS matrix to get polymer nanocomposites with better thermal properties. The results of Fourier transform infrared spectroscopy (FTIR), X-ray photoelectron spectroscopy (XPS), scanning electron microscopy (SEM), transmission electron microscopy (TEM), and thermal gravimetric analysis (TGA) demonstrated that PMMA and PS chains were successfully anchored on the surfaces of functionalized GO sheets. The influence of the grafted polymer brush-modified GO on thermal stability of PMMA and PS was investigated by a simultaneous thermal analyzer. Thermal conductivity of the polymer nanocomposite was determined by a conductive calorimeter. The results showed that thermal stability, glass transition temperature ($T_{\rm g}$), and thermal conductivity of the polymer nanocomposites were obviously improved compared with pure PMMA or PS.

1. Introduction

Graphene has emerged to be a promising material due to its unique two-dimensional structure and a range of prominent properties. Graphene-based materials have attracted considerable attention because of their excellent mechanical, electrical, optical, and thermal properties [1–4]. In recent several years, more attention has been drawn to use graphene as a potential reinforcement filler in the generation of polymer composites with the aim of increasing the properties of the polymer composites, such as thermal conductivity, mechanical, and adsorption properties [5–8]. However, graphene sheets tend to agglomerate through van der Waals interac-

tions due to the high specific surface area, which greatly reduced the final material properties. Preparation of well-dispersible graphene-polymer composites is an urgent need in both academia and industry. Up to now, graphene oxide (GO) has been considered as an excellent precursor to various graphene-based materials due to its large-scale and cost-effective preparation. A number of methods have been explored to disperse graphene into polymer matrices, including covalent and noncovalent functionalization [9–13]. The dispersity of graphene nanosheets could be facilitated by noncovalent functionalization, such as π - π , van der Waals, and electrostatic interactions between polymeric materials and graphene [14–16]. Bioinspired polydopamine chemistry

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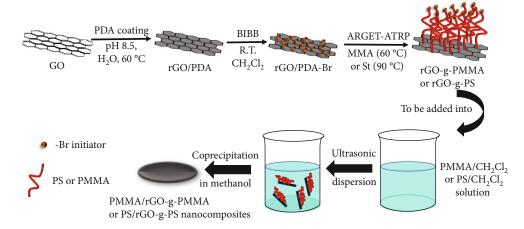


FIGURE 1: The schematic for preparation of rGO-g-PMMA, rGO-g-PS, PMMA/rGO-g-PMMA, and PS/rGO-g-PS.

is an efficient and universal surface noncovalent functionalization strategy in recent years, owing to the strong adhesion of polydopamine (PDA) and the high density of reactive groups on the PDA coating [17]. Additionally, dopamine (DA) has been proved to be an environment-friendly reducing agent for GO [18-21]. Covalent functionalization of graphene with polymer brushes via either "grafting from" or "grafting to" approaches is also an effective strategy for surface modification [22-24]. Compared with the "grafting to" method, the "grafting from" approach shows the advantages of creating densely and well-controlled grafted polymer brushes. Until now, graphene modified with various polymers has been synthesized by using the "grafting from" approach, which generally based on controlled living radical polymerization, such as atom transfer radical polymerization (ATRP), reversible addition-fragmentation chain transfer polymerization (RAFT), single electron transfer-living radical polymerization (SET-LRP), nitroxide-mediated polymerization (NMP), and photo-induced copper-mediated polymerization (SI-photo CMP) [25-38]. In comparison with ATRP, ARGET-ATRP is a potentially more industrially attractive methodology, which minimizes the copper catalyst to ppm levels due to the existing excess reducing agent. Moreover, ARGET-ATRP also has good atmosphere tolerance. Although many different polymers have been grafted from various solid substrates via the ARGET-ATRP technique [39-43], grafting polymer brushes from graphene materials by ARGET-ATRP is still scarcely reported [44, 45].

Grafting of polymers from solid substrates by the combination of PDA chemistry and ARGET-ATRP has been firstly reported in our previous work [45, 46]. Preparation of grafted polymer-functionalized reduced graphene oxide (rGO) by PDA chemistry and ARGET-ATRP has not been reported by other research groups. Herein, PMMA and PS were grafted from functionalized GO, which was prepared by PDA noncovalent modification combined with ARGET-ATRP covalent modification. As shown in Figure 1, GO was first coated with a homogeneous bioadhesive PDA layer via a simple in situ self-polymerization of DA, and the product rGO/PDA was obtained. Then, the initiator, 2-bromoisobutyryl bromide

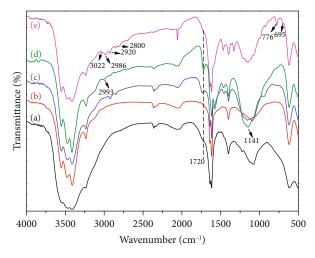


FIGURE 2: FTIR spectra of GO (a), rGO/PDA (b), rGO/PDA-Br (c), rGO-g-PMMA (d), and rGO-g-PS (e).

(BIBB), was coupled onto the surface of rGO/PDA nanosheets to initiate the polymerization of MMA and St by using the ARGET-ATRP technique. The grafted PMMA- and PS-functionalized rGO were named rGO-g-PMMA and rGO-g-PS, respectively. Finally, PMMA- and PS-functionalized rGO were used as nanofillers in the PMMA and PS matrices, respectively, via solution compounding to obtain PMMA/rGO-g-PMMA or PS/rGO-g-PS nanocomposites.

Benefiting from the grafted polymer chains, rGO-g-polymer nanosheets exhibited good compatibility with the pure polymer matrix. The grafted polymer-functionalized rGO played an important role in the enhancement of thermal stability and thermal conductivity of the prepared polymer nanocomposites. In this work, the applied method combined both the advantages of noncovalent and covalent methods. We presented a general, convenient, and green methodology for preparing polymer brush-functionalized rGO, and the polymer-modified rGO could be used as a nanofiller to improve the thermal properties of the polymer matrix.

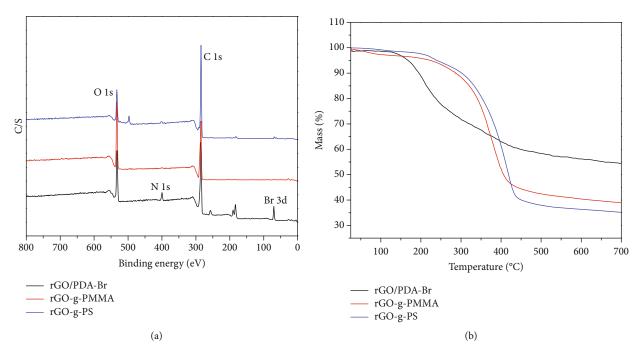


FIGURE 3: XPS spectra (a) and TGA curves (b) of rGO-g-PMMA and rGO-g-PS.

2. Experimental

2.1. Materials. Graphene oxide was purchased from Yuanye Biological Technology Co., Ltd. (Shanghai, China). Tris base (99%), copper(II) bromide (CuBr₂, 99%), dopamine hydrochloride (DA, 99%), ascorbic acid (AsAc, 99%), methyl methacrylate (MMA), and styrene (St) were purchased from Aladdin Reagents Co., Ltd. (Shanghai, China). MMA and St were purified by passing through a column filled with basic alumina to remove inhibitors before use. 2-Bromoisobutyryl bromide (BIBB, 98%), N,N,N ',N ",N "-pentamethyldiethylene triamine (PMDETA, 99%), and ethyl 2-bromoisobutyrate (EBIB) were purchased from TCI Development Co., Ltd. (Shanghai, China) and used as received. Other analytical grade chemicals were commercially obtained and used directly.

2.2. Characterization. Fourier transform infrared spectroscopy (FTIR) spectra (in KBr pellets) were recorded on a Nicolet-100 spectrometer in the range of 400-4000 cm⁻¹, and the measurement data was collected in transmittance mode. Surface elemental composition of the grafted PMMAand PS-functionalized rGO was determined by X-ray photoelectron spectroscopy (XPS). All XPS spectra were recorded on an ESCALAB 250 Xi spectrometer (Thermo Fisher Scientific, USA) with a microfocused monochromated Al Kα Xray source. SEM images of PMMA- and PS-functionalized graphene were obtained on a field emission scanning electron microscopy (FESEM) instrument (Zeiss Merlin Compact, Germany) with an accelerating voltage of 3 kV. Microstructures of grafted polymer-functionalized rGO were observed by transmission electron microscopy (TEM), which were carried out on an FEI Tecnai F30 TEM (USA). Size exclusion chromatography (SEC) was performed to determine the

molecular weight and polydispersity of the grafted polymer by using a Waters 1515 isocratic HPLC pump and Waters 2414 RI detector. THF was used as eluent with a flow rate of 1.0 mL/min at 35°C, and narrow molecular weight distribution (MWD) linear polystyrene standards were used for the calibration. Glass transition temperature (T_g) and thermal gravimetric analysis curves were investigated by a NETZSCH Simultaneous Thermal Analyzer (STA449, Germany). The samples were scanned in the temperature range of 30°C-800°C at a heating rate of 10°C/min under a nitrogen atmosphere (20 mL/min). Thermal conductivity of PMMA/rGO-g-PMMA and PS/rGO-g-PS was measured by a DTC-300 conductive calorimeter (TA Instruments, USA). The diameter of the sample was 50 mm, and the measurements were carried out at about 25°C, 40°C, 60°C, and 80°C, respectively.

2.3. Preparation of rGO/PDA and rGO/PDA-Br. The preparation procedures of polydopamine-coated reduced graphene oxide (rGO/PDA) and BIBB-coated rGO/PDA (rGO/PDA-Br) were the same as our previous report [45]. The general preparation processes were as follows.

 $200\,\mathrm{mg}$ of GO and $100\,\mathrm{mg}$ of dopamine hydrochloride were added into $400\,\mathrm{mL}$ of $50\,\mathrm{mM}$ Tris-HCl solution (pH = 8.5) and dispersed by sonication for $10\,\mathrm{min}$ in an ice bath. The mixture was vigorously stirred at $60^\circ\mathrm{C}$ for $24\,\mathrm{h}$, and then rGO/PDA was obtained via repeated washing and centrifugation with water, acetone, and dichloromethane until the supernatant was clear (yield: $190\,\mathrm{mg}$).

About 180 mg of rGO/PDA was dispersed in dried trichloromethane (23.6 mL), triethylamine (2.25 mL), and DMAP (4.03 mmol) by sonication for 10 min in an ice bath. After that, BIBB (2 mL) was added dropwise to the reaction

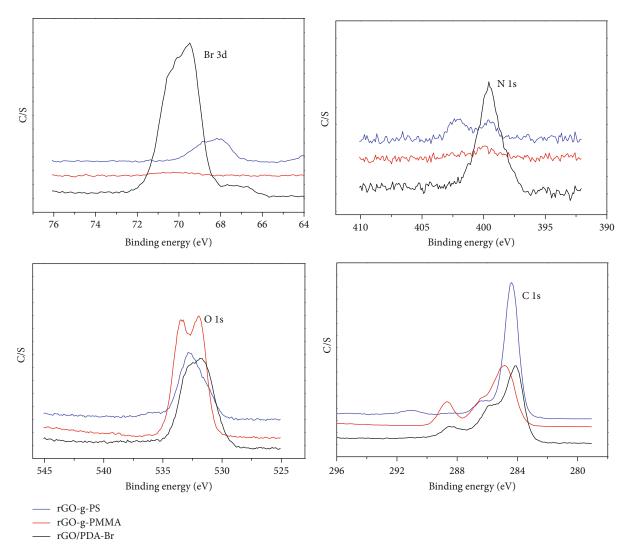


FIGURE 4: High-resolution scans of C 1s, O 1s, N 1s, and Br 3d of rGO-g-PMMA and rGO-g-PS.

mixture at 0°C. The reaction was allowed to warm to room temperature and stirred overnight under a nitrogen atmosphere. rGO/PDA-Br was obtained via repeated washing and centrifugation with water, acetone, and dichloromethane. The samples were finally dried at 45°C under reduced pressure (yield: 170 mg).

2.4. Preparation of rGO-g-PMMA and rGO-g-PS. rGO/PDA-Br (20 mg) was dispersed in dimethylformamide (DMF, 6 mL) by sonication for 10 min in a 25 mL dried Schlenk flask. Then, MMA monomer (4 mL, 0.038 mol), EBIB (14 μ L, 0.097 mmol), CuBr₂ (0.0094 mmol), and PMDETA (0.094 mmol) were added. The Schlenk flask was simply degassed and refilled with nitrogen three times, and ascorbic acid (AsAc, 16.6 mg, 0.094 mmol) was quickly added. The polymerization procedure was carried out at 60°C with different reaction times. When the reaction was finished, the polymerization was stopped by exposing the reaction mixture to air, and the mixture was diluted with acetone. The obtained rGO-g-PMMA was separated by centrifugation and washed with water/acetone and dichloromethane several times. The

Table 1: Surface element composition of rGO-g-PMMA and rGO-g-PS based on the XPS analysis.

Camples	Atomic concentration			
Samples	C 1s (%)	N 1s (%)	O 1s (%)	Br 3d (%)
rGO/PDA-Br	72.51	4.24	19.38	3.87
rGO-g-PMMA	75.17	1.74	22.83	0.26
rGO-g-PS	83.29	1.65	14.4	0.66
rGO-g-PS	83.29	1.65	14.4	0

product was dried under a vacuum (yield: 26.1 mg). The collected supernatant was concentrated and precipitated in excess of methanol to obtain the isolated free PMMA. The final products should be dried in a vacuum at 45°C for 48 h. Preparation procedures of rGO-g-PS and free PS were similar to that of rGO-g-PMMA and isolated free PMMA. The molar ratio of [St]: [EBIB]: [CuBr₂]: [PMDETA]: [AsAc] is 500:1:0.1:1:1, and the polymerization was carried out at 90°C (yield: 34.1 mg).

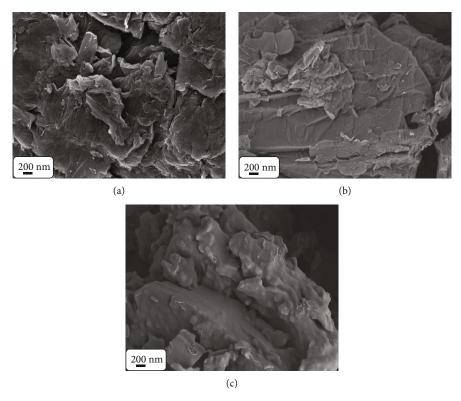


FIGURE 5: SEM images of GO (a), rGO-g-PMMA (b), and rGO-g-PS (c).

2.5. Preparation of PMMA/rGO-g-PMMA and PS/rGO-g-PS Nanocomposites. The collected free PMMA (reaction time: 4h) and PS (reaction time: 5 h) would be used as the polymer matrix for PMMA/rGO-g-PMMA or PS/rGO-g-PS nanocomposites. rGO-g-PMMA (0.13 g) and isolated free PMMA (1.53 g) were dispersed in dichloromethane (40 mL) by ultrasonication for 10 min. Then, the mixture was coprecipitated in excess of methanol to obtain PMMA/rGO-g-PMMA composite; the final product was thoroughly dried in a vacuum at 45°C before use. The preparation procedure of PS/rGO-g-PS was the same as that of PMMA/rGO-g-PMMA.

3. Results and Discussion

3.1. Structure and Morphology of Grafted Polymer-Functionalized rGO. FTIR spectra of the grafted PMMA- or PS-functionalized rGO materials are shown in Figure 2. The FTIR spectra of GO, rGO/PDA, and rGO/PDA-Br have been discussed in our previous report [45]. In the FTIR spectrum of rGO-g-PMMA, a sharp absorbance peak at 1720 cm⁻¹ of the C=O characteristic band of ester groups introduced by grafted PMMA was observed. Absorbances at about 2993 cm⁻¹ and 1141 cm⁻¹ were due to C-H asymmetric stretching of methylene groups and C-O stretching vibration. For rGO-g-PS, the FTIR spectrum showed bands assigned to the aromatic C-H bonds (3022 cm⁻¹) and methylene groups of styrene units (2986-2800 cm⁻¹). Additionally, peaks at 776 and 695 cm⁻¹ were attributed to the C-H out-of-plane ring bending and C-C out-of-plane ring deforma-

tion band, respectively. The FTIR spectra clearly confirmed that PMMA and PS chains have been anchored on the surface of graphene materials via the ARGET-ATRP procedure.

Surface element composition change after polymer grafting was examined by XPS. For rGO-g-PMMA and rGO-g-PS, both the N 1s (399.5 eV) and Br 3d (69.5 eV) signals nearly disappeared (Figures 3(a) and 4). Moreover, the intensity of O 1s peaks for rGO-g-PMMA at 531.9 eV and 533.3 eV assigned to C=O and C-O was obviously increased in comparison with that for rGO/PDA-Br (Figure 4, O 1s). The successful grafting of PS brushes from rGO surfaces could also be confirmed by the obvious intensity decrease of the O 1s signal (532.8 eV) and intensity increase of the C 1s signal (284.4 eV) (Figure 4, O 1s and C 1s). The percentages of C 1s, N 1s, O 1s, and Br 3d in grafted polymerfunctionalized rGO determined by XPS are given in Table 1. Element percentages of GO, rGO/PDA, and rGO/PDA-Br had been discussed in our previous work [45]. The variation trend of element percentages for C 1s, N 1s, O 1s, and Br 3d in rGO-g-PMMA and rGO-g-PS was consistent with the results of XPS spectra. For rGO-g-PMMA, the element percentage of N 1s and Br 3d was decreased to1.74% and 0.26%, respectively; however, the O 1s ratio was increased to 22.83%. The element percentage of N 1s and Br 3d was decreased to 1.65% and 0.66% for rGO-g-PS, and the C 1s ratio was increased to 83.29%.

The percentage of PMMA or PS grafted on rGO could be determined by TGA, and the results are given in Figure 3(b). It could be observed that both rGO-g-PMMA and rGO-g-PS

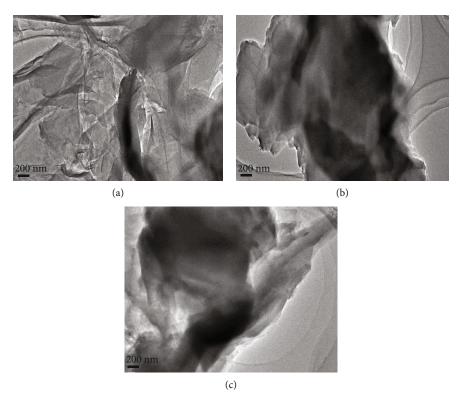


FIGURE 6: TEM images of GO (a), rGO-g-PMMA (b), and rGO-g-PS (c).

exhibited sharp weight loss at the range of 300°C–450°C, which was caused by the thermal decomposition of grafted polymer backbones. TGA curves of PMMA-functionalized rGO showed 61.15 wt% weight loss at 700°C, indicating that the weight percentage of grafted PMMA was about 38.85 wt% for rGO-g-PMMA. For rGO-g-PS, it could be estimated that approximately 35.27 wt% of PS was grafted from the surface of rGO.

SEM observation was performed to detect morphological changes after PMMA and PS brushes were grafted on functionalized rGO, and SEM images are given in Figure 5. Surface morphologies of GO, rGO/PDA, and rGO/PDA-Br determined by SEM have been discussed previously [45]. As shown in Figure 5, surface morphologies of rGO-g-PMMA and rGO-g-PS were different from that of GO. After polymer grafting, a rather coarse and dense surface would be observed in the surface of rGO-g-PMMA and rGO-g-PS, indicating that the functionalized GO had been covered with PMMA or PS chains.

The morphologies of the grafted PMMA- and PS-modified rGO samples were also studied by TEM, and the results are given in Figure 6. According to our previous publication [45], the GO sheet exhibited few-layer planar sheets. However, both images of rGO-g-PMMA and rGO-g-PS exhibited thick plates with dark contrast after polymer grafting (images (b) and (c)), demonstrating that the surface of functionalized rGO sheets has been covered by PMMA and PS chains. Thus, TEM images clearly indicated the success of the formation of grafted polymer brushes from the rGO surface.

Table 2: M_n , M_w , and PDI values of isolated free PMMA with different polymerization times.

Polymerization time (h)	$M_{\rm n}$ (kDa)	$M_{\rm w}$ (kDa)	PDI
2	27.68	47.21	1.71
4	38.29	67.27	1.76
8	51.23	91.72	1.79

Table 3: $M_{\rm n}$, $M_{\rm w}$, and PDI values of isolated free PS with different polymerization times.

Polymerization time (h)	M _n (kDa)	$M_{\rm w}$ (kDa)	PDI
3	10.38	21.40	2.06
9	31.96	53.96	1.69
11	41.97	72.50	1.73

It has been reported that the free polymer initiated by the sacrificial initiator in polymerization solution has almost identical molecular weights to those formed from the solid matrix [47, 48]. In order to demonstrate that the ARGET-ATRP technique was carried out in a controlled way, ethyl 2-bromoisobutyrate (EBIB) was used as the sacrificial initiator. The molecular weight $(M_{\rm n},M_{\rm w})$ and polydispersity index (PDI) of isolated free PMMA and PS formed from the sacrificial initiator were characterized by SEC. $M_{\rm n},M_{\rm w}$, and PDI

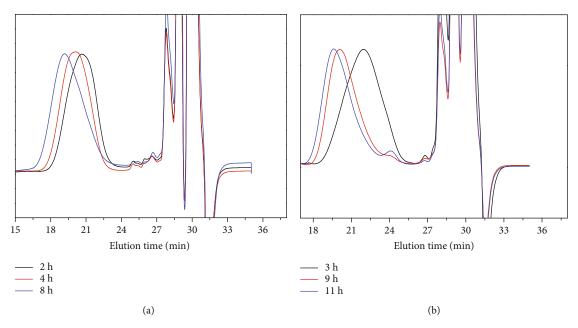


FIGURE 7: SEC traces for the series of isolated free polymethyl methacrylate (PMMA) (a) and polystyrene (PS) (b) with different polymerization times.

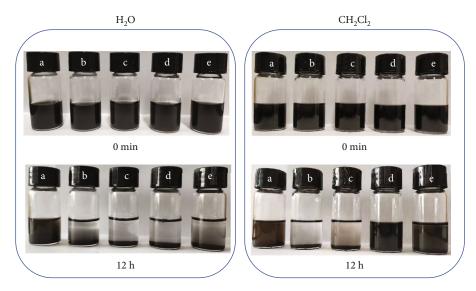


FIGURE 8: Dispersions of GO (a), rGO/PDA (b), rGO/PDA-Br (c), rGO-g-PS (d), and rGO-g-PMMA (e) in deionized water and dichloromethane immediately after sonication and 12 h after sonication (sonication time: 10 min; concentration: 1 mg/mL).

values of PMMA and PS are listed in Tables 2 and 3. Moreover, the obtained values could be used to characterize the surface-grafted PMMA or PS on rGO. As shown in Figure 7, both SEC curves of the free PMMA and PS exhibited monomodal distributions, and SEC traces shifted continuously toward higher molecular weight with increasing polymerization time, indicating the increased monomer conversion and thus enhanced polymerization degree of grafted polymers. These results suggested that ARGET-ATRP was carried out in a controlled way.

The dispersibility of PMMA- and PS-functionalized rGO sheets was investigated. GO, rGO-g-PMMA, and rGO-g-PS

Table 4: Glass transition temperature ($T_{\rm g}$) values of PMMA/rGO-g-PMMA and PS/rGO-g-PS nanocomposites.

Samples	$T_{\rm g}$ (°C)
PMMA	109.7
PMMA/rGO-g-PMMA	124.6
PS	92.8
PS/rGO-g-PS	105.8

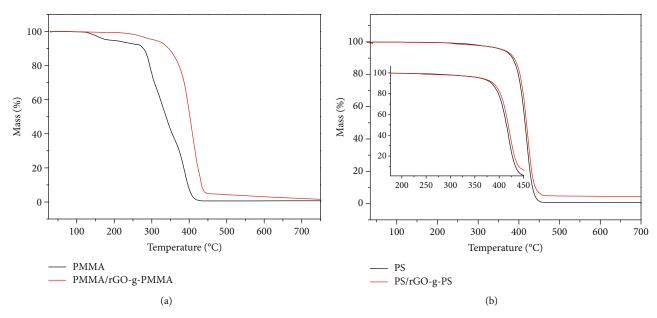


FIGURE 9: TGA curves of PMMA/rGO-g-PMMA, PS/rGO-g-PS, PMMA, and PS.

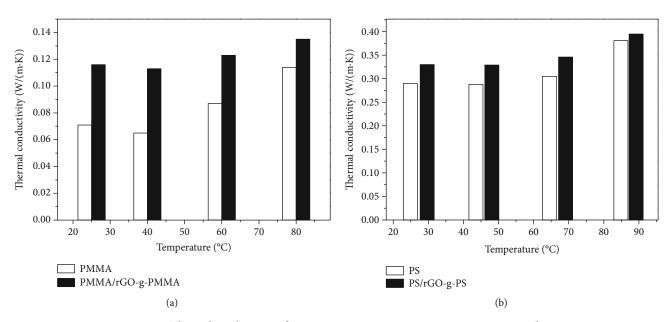


FIGURE 10: Thermal conductivity of PMMA/rGO-g-PMMA, PS/rGO-g-PS, PMMA, and PS.

were dispersed in deionized water (H₂O) and dichloromethane (CH₂Cl₂) via sonication (10 min, Figure 8). After 12 h, the dispersibility of rGO-g-PMMA and rGO-g-PS is poor in deionized water in comparison with that of GO, which could be attributed to the hydrophobic properties of the grafted polymer. However, rGO-g-PS and rGO-g-PMMA showed obviously enhanced dispersibility in organic solvent (CH₂Cl₂) because of the well dissolving capacity of PS and PMMA in CH₂Cl₂. Even 12 h after sonication, the PS- and PMMA-modified rGO sheets did not obviously precipitate. The improved dispersibility of grafted polymer-modified rGO in organic solvent would promote its compatibility with the polymer matrix.

3.2. Thermal Stability of the Polymer/Functionalized rGO Nanocomposites. The glass transition behavior of PMMA/rGO-g-PMMA and PS/rGO-g-PS nanocomposites was explored, and the corresponding glass transition temperature ($T_{\rm g}$) values are listed in Table 4. When incorporated with 8 wt% of rGO-g-PMMA, $T_{\rm g}$ of PMMA increased from 109.7 to 124.6°C. $T_{\rm g}$ of PS increased from 92.8 to 105.8°C after the addition of 8 wt% rGO-g-PS in the PS matrix. The improvement of $T_{\rm g}$ values for polymer nanocomposites was attributed to the introduction of graphene nanosheets restricting the mobility of the polymer chains, which demonstrated the good interfacial interaction between functionalized graphene sheets and polymer chains.

The influences of the functionalized rGO on the thermal stability of the polymer matrix were tested by TGA, as shown in Figure 9. The corresponding temperatures of 10% mass loss of PMMA and PMMA/rGO-g-PMMA were 279.3°C and 344.8°C, respectively. The corresponding temperatures of 50% mass loss of PMMA and PMMA nanocomposites were 339.2°C and 401.9°C. Pure PS showed 10% mass loss and 50% mass loss at 383.7°C and 415.7°C, respectively. After the addition of rGO-g-PS, the 10% mass loss and 50% mass loss of PS nanocomposites were increased to 388.8°C and 420.6°C. The results indicated that PMMA/rGO-g-PMMA and PS/rGO-g-PS nanocomposites have better thermal stability. The improvement in thermal stability of these polymer nanocomposites might be due to the high heat capacity and thermal conductivity of the dispersed graphene sheets. Besides, the interfacial interactions between the functionalized graphene and the polymer matrix can lead to the formation of physical or chemical crosslinking points which hinder the degradation of polymer chains [49, 50].

3.3. Thermal Conductivity. It is well known that the interfacial thermal resistance across a filler-matrix interface could limit the thermal conductivity of the composite [51]. Promoting interaction between the matrix and the filler could reduce phonon scattering at the matrix-filler interface, thus improving higher composite thermal conductivity [52]. Thermal conductivity results of PMMA/rGO-g-PMMA and PS/rGO-g-PS at different temperatures are given in Figure 10. The results showed that the addition of grafted polymer-functionalized rGO could obviously improve the interfacial heat transfer between the rGO and the polymer matrix. The thermal conductivity improvement of PMMA composites was about 66% higher than that of PMMA at 25°C, and thermal conductivity improvement of PS composites was about 14% higher than that of PS at 25°C. The good dispersion of grafted polymer-functionalized graphene sheets in the polymer matrix might contribute to the increase in thermal conductivity of the polymer nanocomposites.

4. Conclusions

Herein, we explored a general and convenient methodology for preparing grafted PMMA- or PS-functionalized rGO via the combination of PDA chemistry and surface-initiated ARGET-ATRP. Subsequently, the prepared PMMA- or PSmodified rGO had been used as a nanofiller in the polymer matrix. The introduction of polymer brush-decorated rGO in the PMMA or PS matrix could obviously improve the glass transition temperature (T_g) , thermal stability, and thermal conductivity of the polymer matrix. The increment of $T_{\rm g}$ for PMMA/rGO-g-PMMA and PS/rGO-g-PS nanocomposites was about 15°C and 13°C higher than that for PMMA and PS, respectively. The temperature corresponding to 10% mass loss of PMMA/rGO-g-PMMA nanocomposites was enhanced to 344.8°C. Additionally, thermal conductivity of PMMA nanocomposites was 66% higher than that of PMMA at 25°C. This work provides a facile route to prepare polymer brush-functionalized rGO, which could enhance the compatibility with the polymer matrices and tune properties

for a wide range of applications. This strategy can also be applied to surface modification of other solid substrates.

Data Availability

The authors confirm that the data supporting the findings of this study are available within the article.

Conflicts of Interest

The authors declare that there is no conflict of interest regarding the publication of this paper.

Acknowledgments

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